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TOOL OPERATOR INSTRUCTIONS SYSTEM AND METHOD
Filed: August 28, 2003
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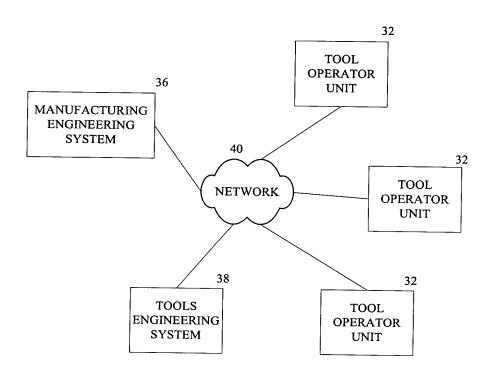


FIG.1A.

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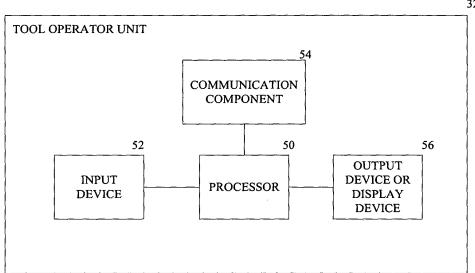


FIG. 1B.

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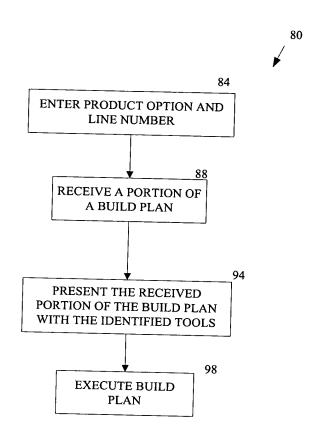
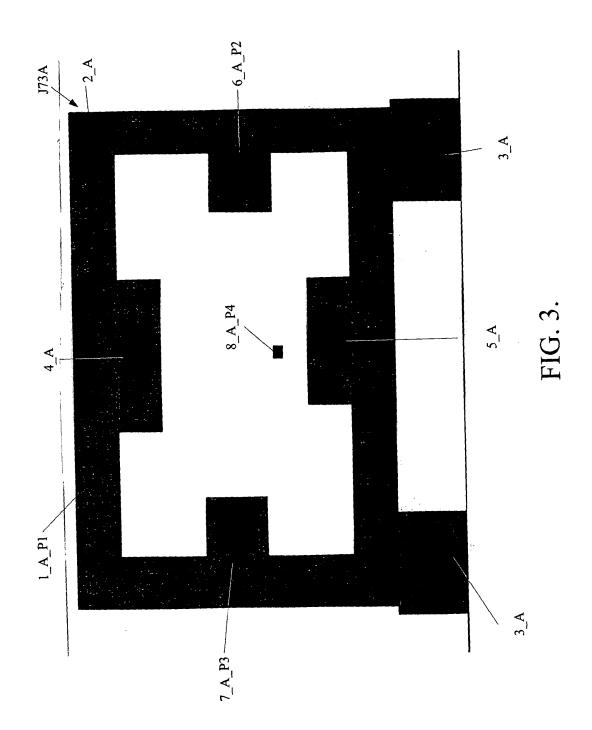


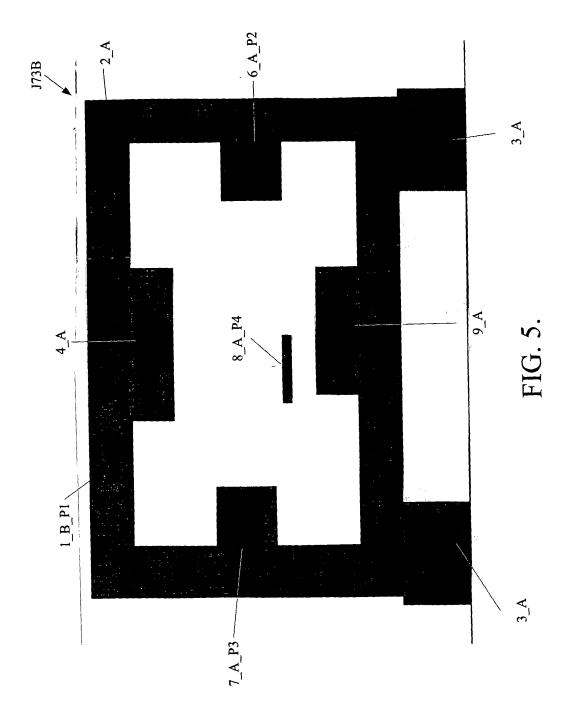
FIG. 2.



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108 -> OP 40 10-6-> OP 30 110 --> OP 50 → OP 20 > OP 10 Plan Attach panel to Main Assy (1_A_P1)
prin (8_A_P4) Retrieve Tool 173A Drill holesx, y, v, z with doll feature Installs Harclester (6-A-P2) Install stiffener locator (7_A_P3) 5-A

1. E. T.



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210 OP 50	208 — OP 40	7% — OP 30	204 — OP 20	OP 10	Plan
Drill hole x, y, v, z with doll facture (9_A)	Install Siffener locator (7_A_P3)	Install stiffener locator (6_A_P2)	Attach 73W12-1 panel to Main Assy (1_B_P1) pin (8_A_P4)	Retrieve Tool J73B	IP 73456 to build up panel

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